Appln No. 09/655,893

Attorney Docket No. 10541-2065

## II. Listing of Claims

- 1.(Cancelled)
- 2. (Cancelled)
- 3.(Cancelled)
- 4. (Cancelled)
- 5. (Cancelled)
- 6. (Cancelled)
- 7. (Cancelled)
- 8. (Original) A method for forming a connection within a multi-layer circuit board including a first pre-circuit assembly having a first conductive layer, and a second pre-circuit assembly including a second conductive layer, said method comprising the steps of:

aligning said second pre-circuit assembly with said first pre-circuit assembly such that a first portion of said second conductive layer resides above said aperture;

forming an aperture within said first pre-circuit assembly;

attaching said first pre-circuit assembly to said second pre-circuit assembly; and inserting conductive material into said aperture effective to connect said first portion of said second conductive layer to said first conductive layer.

9. (Original) The method of claim 8 further comprising the steps of: selectively removing portions of said second pre-circuit assembly which are



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disposed above said first portion of said second pre-circuit assembly, thereby exposing said first portion of said second pre-circuit assembly; and

deforming said first portion of said second pre-circuit assembly, effective to cause said first portion of said second pre-circuit assembly to extend within said aperture.

- 10. (Original) The method of claim 9 wherein said first portion of said second precircuit assembly is deformed by use of a punching process.
- 11. (Original) The method of claim 9 wherein said first portion of said second precircuit assembly comprises a bridge portion.
- 12. (Original) The method of claim 9 wherein said first portion of said second precircuit assembly comprises a tab portion.
- 13. (Original) The method of claim 9 wherein said portions of said second pre-circuit assembly are selectively removed by use of an etching process.
- 14. (Original) A method for forming a connection within a multi-layer circuit board, said multi-layer circuit board including a first pre-circuit assembly including a conductive core member, a dielectric member which is attached to a top surface of said conductive core member, an adhesive layer which is coupled to a top surface of said dielectric member, and a second pre-circuit assembly including a second core member and a first and second conductive member which are respectively attached to a top and bottom surface of said second core member, said method comprising the steps of:



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selectively forming at least one hole through said first pre-circuit assembly in a location where a connection to said conductive core member is desired to be formed;

registering said second pre-circuit assembly with respect to said first pre-circuit, effective to cause a portion of said second conductive member to reside above said at least one hole;

attaching said second pre-circuit assembly to said adhesive layer; and selectively inserting a conductive material within said at least one hole, effective to connect said portion of said second conductive member to said conductive core member.

- 15.(Original) The method of claim 14 further comprising the step of: selectively etching at least a portion of said second core member.
- 16. (Original) The method of claim 14 wherein said conductive material comprises solder.
- 17.(Original) The method of claim 14 wherein said solder is selectively inserted into said at least one hole by use of a compression printing technique.
- 18.(Original) The method of claim 14 wherein said conductive core member is manufactured from a copper material.
- 19.(Original) The method of claim 17 wherein said first and said second conductive member each comprises a copper member.



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20.(Original) The method of claim 19 wherein said second core member comprises an aluminum member.

